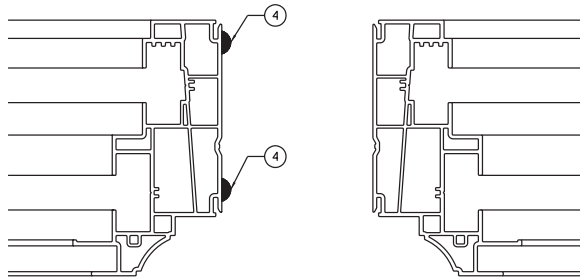
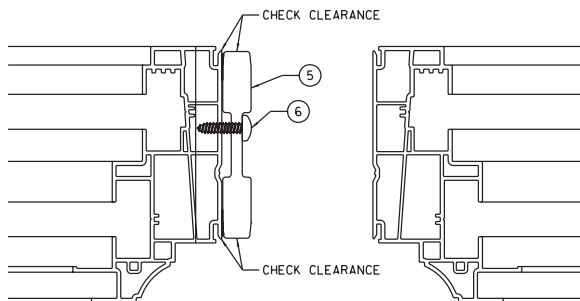


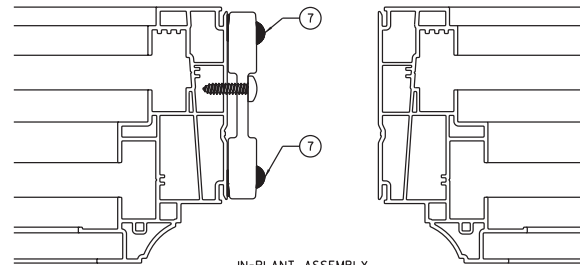
1. REMOVE NAIL FIN ON OUTSIDE OF FRAME ADJACENT TO MULLION REINFORCEMENT.
2. CUT LENGTH OF MULLION REINFORCEMENT IS MULLION LENGTH - .25' TO AVOID INTERFERENCE WITH WELD BURN-OFF OF ADJACENT FRAMES.
3. CLEAN SURFACES FULL LENGTH OF MULLION TO PREP FOR SILICONE SEALANT.



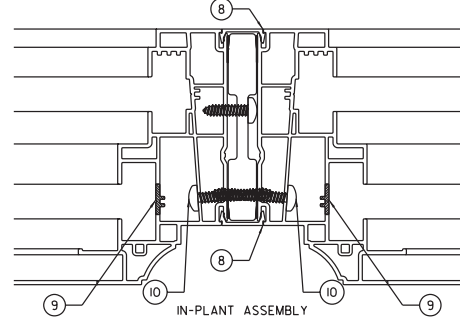
4. APPLY CONTINUOUS 3/8" DIAMETER BEAD OF SILICONE SEALANT FULL LENGTH OF FRAME / MULLION JOINT.



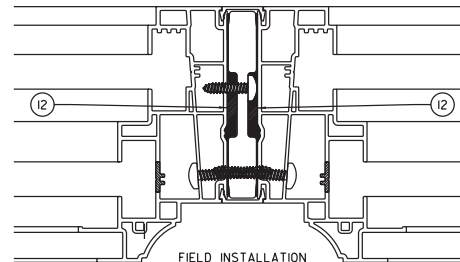
5. INSTALL MULLION REINFORCEMENT CENTERED ONTO FRAME AND SEAT AGAINST SILICONE SEALANT, PRESSING FIRMLY TO COMPRESS THE SEALANT.
6. INSTALL ONE #10 X 1" SELF DRILLING PAN HEAD SCREW AT 6 INCHES ABOVE AND 6 INCHES BELOW THE MID-SPAN OF THE MULLION REINFORCEMENT. ADDITIONAL CLAMPING MAY BE REQUIRED TO COMPRESS THE SEALANT FULL LENGTH.



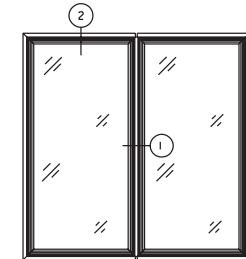
7. APPLY CONTINUOUS 3/8" DIAMETER BEAD OF SILICONE SEALANT FULL LENGTH OF FRAME / MULLION JOINT.



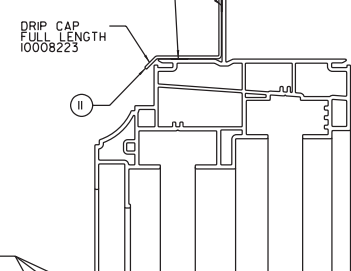
8. INSTALL ADJACENT FRAME AND SNAP-IN THE PVC MULLIONS. CLEAN ANY EXCESS SILICONE SEALANT ON INTERIOR AND EXTERIOR SURFACES. USE OF CLAMPS CAN BE USED TO COMPRESS SILICONE SEALANT AND EASE INSTALL OF MULLIONS.
9. DRILL 0.5" DIAMETER HOLES AT 6 INCHES FROM EACH END AND AT A MAXIMUM OF 12 INCHES APART ALTERNATING SIDES.
10. INSTALL ONE #10 X 1" SELF DRILLING PAN HEAD SCREW THROUGH EACH CLEARANCE HOLE AS SHOWN.
11. INSTALL PVC DRIP CAP FULL LENGTH OF ASSEMBLY SEATED IN SILICONE SEALANT.



12. JUST PRIOR TO INSTALLATION OF THE WINDOW ASSEMBLY INTO THE ROUGH OPENING, INJECT SILICONE SEALANT TO A DEPTH OF APPROXIMATELY ONE INCH INTO ALL REMAINING OPEN CAVITIES AT EACH END OF THE MULLION.
13. POSITION ALUMINUM END BRACKET AT END OF MULLION WITH THE VERTICAL LEGS ALIGNED AND CENTERED WITH THE WEB OF THE REINFORCEMENT. THE BASE SHOULD EXTEND TO THE INTERIOR SIDE OF THE WINDOW ASSEMBLY.
14. PRESS THE END BRACKET INTO THE END OF THE MULLION TO A DEPTH OF APPROXIMATELY 0.25 INCHES FROM THE END TO THE EXTERIOR SURFACE OF THE BRACKET, ROUGHLY EQUIVALENT TO GAP BETWEEN THE FRAME AND ROUGH OPENING. SEALANT TO CURE AFTER INSTALLATION IN ROUGH OPENING.



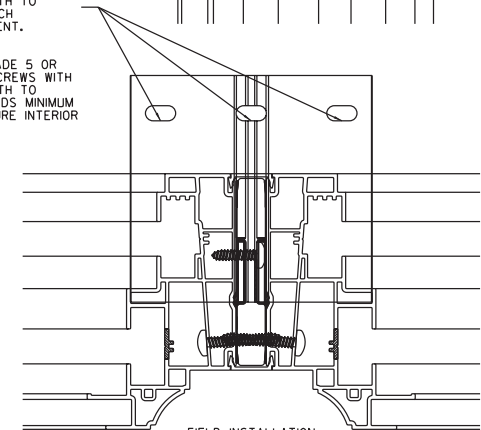
DRIP CAP TO BE SEATED ON TWO CONTINUOUS BEADS OF SILICONE SEALANT



FOR WOOD:
USE #12 WOOD SCREWS OF SUFFICIENT LENGTH TO ACHIEVE 1-3/8" INCH MINIMUM EMBEDMENT.

FOR CONCRETE:
USE 1/4" INCH E.L.C.O. CRETE-FLEX TAPCON WITH SUFFICIENT LENGTH TO ACHIEVE 1-3/4" INCH MINIMUM EMBEDMENT.

FOR METAL:
USE #12 SMS GRADE 5 OR SELF DRILLING SCREWS WITH SUFFICIENT LENGTH TO ACHIEVE 3 THREADS MINIMUM BEYOND STRUCTURE INTERIOR WALL.



15. INSTALL THE WINDOW ASSEMBLY INTO THE ROUGH OPENING AND SHIM TO PLUMB AND SQUARE. TACK WINDOW ASSEMBLY THROUGH NAIL FIN TO HOLD IN PLACE.
16. ANCHOR END BRACKETS INTO ROUGH OPENING. FASTEN WINDOW UNITS PER MANUFACTURERS INSTALLATION INSTRUCTIONS.

GRAND VUE 177
Twin Stacked Mullion
Reinforcement Instructions

NOTE: WINDOW DESIGNS PROPERTY OF DECEUNINCK NORTH AMERICA

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

Form: Slocomb 11. 2018