

## **Slocomb Windows & Doors, Inc.**

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## "Allowable" Glass, Grid & Space Specifications

MAXIMUM ALLOWABLE

UNALLOWABLE EXAMPLE





Example

GASEOUS INCLUSIONS

Bubbles at the surface of the glass which are open leaving a cavity in the finished surface.









KNOTS, DIRT AND STONES

Any particle of foreign matter having an irregular appearance that is imbedded in the glass





3/4" Long

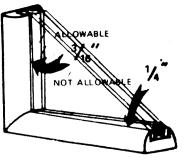
appearance over the region.

A lightly pitted area resulting in a dull gray



Any marking or tearing of the surface produced in manufacturing or handling, appearing as though it were done by a sharp instrument.

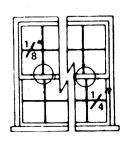
Deep short scratches.



SPACER AND SWIGGLE APPEARANCE In a sealed insulating glass unit, the two lites of glass are seperated by an aluminum spacer channel or a swiggle strip. It is possible to see this channel when looking at the window from certain angles. Please be advised that up to 3/16" of spacer or a swiggle strip showing is acceptable.

ALLOWABLE

NOT ALLOWABLE



INSULATING MUNTIN GLASS

As you probably know, muntin glass is a sealed unit with an aluminum grill between the glass. Because of the nature of our fabrication process, we work within a 1/16" tolerance on both the window and glass. Because of this extremely close tolerance, it is possible that the muntin may not line up precisely on our windows. This will be barely noticeable to the human eye, but we must allow ourselves a 1/8" tolerance.